



# Four Brands. One Company. Total Pharma Solutions.

Aseptic Fill Finish / Blister Packaging / Blister Tooling / Capping  
Cartoning / Case/Tray Packaging / Coding / Cold Forming / Cottoning  
Counting / Feeding / Filling / Insert Feeding / Isolation Technology  
Label Printing / Labeling / Line Integration / Rebuilds/Upgrades  
Robotic Palletizing / Serialization / Sterilization / Thermoforming  
Unscrambling / Vision Inspection / Washing



## SOLID DOSE & LIQUID LINE PACKAGING WITH LINE INTEGRATION

NJM has been a trusted automated packaging systems manufacturer, integrator, and support resource for over a century. We offer a broad range of technologies and applications, specializing in the needs of pharmaceutical, nutraceutical/vitamin, and personal care product packagers. Complementing NJM's manufacturing and integration expertise, we supply quality packaging line equipment from other leading manufacturers.

The full range of NJM's services – manufacturing, representation of NJM's distributed brands, and integration – makes NJM a one-stop packaging solutions provider offering expert knowledge and experience from the earliest stages of planning through implementation and production. NJM's extensive portfolio includes unscramblers, tablet counters, bottle fillers, cottoners, cappers, liquid aseptic processing/filling equipment, labelers, printers and coders, end-of-line equipment, as well as custom design, build, engineering, and research & development capabilities through the ProMach Innovation Center. With this portfolio and over 100 years of successful experience supporting our customers, NJM is a premier single source provider for fully integrated lines and serialization solutions.



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The background of the page features a collage of images related to pharmaceutical blister packaging. The top left shows a close-up of a machine head with multiple nozzles dispensing into a blister pack. The middle right shows a black blister pack tray. The bottom right shows a complex mechanical assembly of a machine. The bottom right corner also features a small image of a blister pack with a label.

## BLISTER MACHINE SYSTEMS

Pharmaworks manufactures innovative blister packaging systems for a wide array of industries including pharmaceutical, medical, nutraceutical, animal health, and consumer goods. With a robust and flexible lineup of packaging solutions, we can handle nearly any customer challenge with unmatched precision to meet the most stringent packaging requirements. Pharmaworks blister solutions range from semi-automated machines to high-speed, fully automated, intermittent systems. In addition to our core blister packaging machinery, we provide a wide range of feeding technology capable of loading some of the toughest products. Vision inspection systems, transfer systems, collators, and cartoners are just some of the additional technologies that make Pharmaworks the premiere provider of blister packaging solutions.

A complete aftermarket support program continues to be a main area of focus, including parts, service, machinery rebuilds & upgrades, controls upgrades, tooling, and training programs for both Pharmaworks equipment and most other types and brands of blister and carton packaging machines. Additionally, we provide complete blister line integration services for customers needing turnkey packaging lines, complete with validation documentation. Pharmaworks has you covered from the start of your build, through installation, and into the future.

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## CARTONING, CASE PACKING, & ROBOTIC PALLETIZING WITH LINE INTEGRATION

Serpa manufactures secondary packaging solutions from cartoners and case packers to robotic palletizers and other complementary equipment to form complete end of line solutions. Handling the most unique packaging specifications in the pharmaceutical, food, beverage, personal care, household, and industrial markets, Serpa combines the latest technology and advanced design capabilities to ensure top-quality equipment that is geared for easy operation, toolless changeover and ease of maintenance. Serpa is a trusted partner for integrated packaging systems and an authorized FANUC integrator.



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## PRESSURE SENSITIVE LABELING WITH LABEL CODING & PRINTING

For over 30 years, WLS has designed, manufactured, integrated, and supported the most sophisticated and advanced pressure sensitive labeling solutions in the marketplace. We provide rotary labelers, in-line labelers, and label printers along with custom labeling, printing, and inspection systems. Our customers include major pharmaceutical, nutraceutical, food, beverage, and personal care manufacturers.

Based in Moorestown, NJ with more than 450 active machine installations worldwide, WLS has one of the most extensive North American field service and support networks in the industry.

WLS can deliver complete, integrated labeling solutions incorporating many different pieces of the packaging line in cooperation with other ProMach brands and/or outside vendors. These include accumulation tables, tray loaders and unloaders, robotics, shrink sleeve banders, line monitoring systems with OEE software, and much more.

Because of our unwavering service-driven culture, our customers have repeatedly indicated their overall satisfaction with WLS's equipment quality and services. We learn from our customers and continue to build upon our reputation of providing the highest quality equipment and exceeding our customers' expectations.

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# Access to other ProMach brands for Total Pharma Solutions

When appropriate for the customer solution, we tap into the power of the ProMach organization to work collaboratively with the other ProMach brands outside of our Pharma group.

With facilities worldwide, ProMach's product brands operate across the entire production line in multiple business lines. These business lines include our Pharma group as well as Filling, Bottling & Capping, Decorative Labeling, Flexibles & Trays, Handling & Sterilizing, Labeling & Coding, Robotics & End-of-Line and Systems & Integration.

ProMach also operates the ProMach Innovation Center (PMIC). A leader in engineering and automated production solutions, PMIC offers custom engineering, manufacturing and installation services for integrated automation projects.

Our ability to collaborate and co-develop with other ProMach brands and the ProMach Innovation Center gives ProMach Pharma Solutions the opportunity to be the **total pharma solutions provider...**



## 42 Product Brands

INCLUDING

 **BARTELT**

 **PACE**

 **BRENTON**

 **QUEST**

 **GREYDON**

 **SHUTTLEWORTH**

 **ID TECHNOLOGY**

 **ZARPAC**

 **OSSID**

 **ZPI**

## Support Competencies

### PROJECT MANAGEMENT

Experts in the packaging line process, we will provide full project management to identify and manage your project from specifying the correct machine for the application, to designing, building and installing the equipment.

### US-BASED AFTERMARKET SUPPORT

Our Aftermarket Sales & Service Departments assure responsive and comprehensive technical assistance in solving your packaging issues, servicing your equipment, and providing a full line of compatible systems supplies.

### THIRD PARTY REPRESENTATION

We provide full line integration by partnering with third party vendors to offer a fully integrated packaging line. We serve as the exclusive North American supplier for two leading European firms.

- **Cremer Tablet Counting** provides robust construction for solid dose tablet or capsule filling representing a new modular concept with state-of-the-art technology producing guaranteed outputs.
- **Dara Pharma** is our partner for Liquid Aseptic Filling/Closing Systems designed for the pharmaceutical and biotechnology industries.





*Balcony cartoner with  
intermittent motion, toolless  
changeover, and precise  
product handling*

*Beltorque® Inline Capper*

*Autonomy®  
Digital Label Printer*

*Blister Packaging Equipment & Solutions*



#### PHARMACEUTICAL PACKAGING

- Aseptic Fill Finish
- Blister & Thermoformer Packaging Lines
- Complete Turnkey Lines including Serialization Solutions
- High Speed Pressure Sensitive Labelers for Vials, Syringes & Autoinjectors
- Inline & Rotary Capping Machines with Torque Monitoring
- Label Printers & Coding for Serialization Compliance
- Secondary Packaging including Cartoning, Case Packing & Palletizing

#### NJM

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